

Garant

Indexable insert for turning SC.T 120404, for medium machining, Grade: HB7140-2

**Order data**

Order number	260765 HB7140-2
GTIN	4067263314882
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Main application	M
Coating	coated
Number of changes/inserts	4
Cutting depth a_p	0.5 - 2.5 mm
Grade	HB7140-2
Chip breaker	VM
Cutting conditions	heavily interrupted
Tool material	Carbide
Tolerance	M

ISO code indexable insert	SCMT 120404
Cutting speed v_c main application	60 - 200 m/min
Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning